



<b>Name of Cluster ( Mini Cluster) with No of Units &amp; Location</b>	<div data-bbox="1780 231 2116 268" data-label="Text"> <b>Meeting Serial No: <u>10</u></b> </div> <div data-bbox="510 268 1115 466" data-label="List-Group"> <ul style="list-style-type: none"> <li>✓ <b>Name of Cluster : Lumax Tier-1</b></li> <li>✓ <b>No. of Units in a Cluster : 7</b></li> <li>✓</li> <li>✓ <b>Location : Gurgaon, Haryana</b></li> </ul> </div>
<b>Brief Description</b>	<div data-bbox="510 577 1146 849" data-label="List-Group"> <ul style="list-style-type: none"> <li>✓ Type of Cluster : <b>Automobile</b></li> <li>✓ In Stage of Cluster : <b>5</b></li> <li>✓ LMC Cost : <b>2510075</b></li> <li>✓ Start Date : <b>9/24/2014</b></li> <li>✓ Completion Date : <b>9/15/2016</b></li> </ul> </div>

Success stories  
with  
Photographs



		<b>Kaizen No. -01</b>			
<b>Company:</b> Bohra Rubber Pvt Ltd.		<b>Deptt.:</b>	<b>Result:</b> Implemented	<b>Month of Report</b>	Jan-2016
<b>Subject:</b> To eliminate the cut mark defect			<b>Process:</b> Compression Moulding		
<b>Before</b>		<b>After</b>		<b>Productivity</b>	yes
				<b>Quality</b>	yes
				<b>Cost</b>	...tes....
				<b>Delivery</b>	.....
				<b>Safety</b>	.....
				<b>Morale</b>	Yes
<b>Comments:</b> Box Size - 18x18x13.5 Inch Packing Qty- 500 no's, Cost of Box – 86 Rs, Total Box Consumption /month -80 No's Total cost /month – 80x86=6880 Rs		<b>Comments:</b> Box Size reduced from 18x18x13.5 to Box, Size - 11x12x13.5 Inch , Packing Qty- 500 no's, Cost of Box – 54 Rs, Total Box Consumption /month -80 No's, Total cost /month – 80x54= 4320 Rs		<b>Environment</b>	.....
				<b>Others</b>	-----
<b>Why-Why Analysis</b>		<b>Horizontal Deployment</b>		<b>Cost saving/Year</b>	30720 Rs
50 % Area of box vacant after packing		BR 90162 AND 90274		<b>Date of Implemented</b>	
<b>Benefits :</b> Benefit – Annual cost saving - Rs 2560 x 12= Rs 30720				<b>Suggested by</b>	CFT
1. Cost Saving 2. .				<b>Approved by</b>	Ranjay

Kaizen - 5

Area – Extrusion packing

Month – Feb - 2016

Before

After



Content – Gauge on Table

Content – Wooden Rack Provided ( Rack)

*Benefit- 2S and Avoid the gauge damaging.*

	<b>Achievements (per unit)</b>	
	5S	5S implemented wand cross audits initiated
	KAIZENS	20-50 Kaizens
	PRODUCTIVITY	Upto 20% reduction in rejection ppm
	TRAINING	Upto 30% improvement in skill development as per skill matrix
	ANNUAL SAVINGS (Rs)	2-5 lac
<b>Way forward</b>	Sustenance Report in Place <b>5<sup>th</sup> Stage Audit</b> – Out of 7 units, audit of 4 units completed. Rest in pipeline.	
<b>Problems if Any</b>	Nil	
<b>Name of NMIU</b>	<b>NABET, QCI</b>	
<b>Name of Nodal Officer with Contact Details</b>	<b>Amit Bohra</b> amit@bohra.com	
<b>Name of LM Consultant with Contact Details</b>	<b>MACE</b> 9899475138	



